



## Tetrakis{3,5-bis(perfluorohexyl)phenyl}borate: a highly fluorous anion

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**Abstract**—In search of new possibilities for rendering catalysts soluble in fluorous solvents, the preparation of a sodium derivative of tetrakis{3,5-bis(perfluorohexyl)phenyl}borate, a new and highly fluorous anion, is described. This weakly coordinating anion exhibits substantial affinity for perfluorinated solvents and is therefore expected to make a broad range of cationic transition-metal catalysts compatible with fluorous biphasic recycling techniques. © 2001 Elsevier Science Ltd. All rights reserved.

In recent years, economic and environmental considerations have led to the development of a number of advanced procedures for the recycling of homogeneous catalysts.<sup>1</sup> Fluorous Biphasic Catalyst Separation (FBCS) as a mild method for catalyst recovery and an alternative to aqueous biphasic separation<sup>2</sup>, was first reported in the open literature in 1994 and has received increasing attention ever since.<sup>1a</sup> A well established method for adapting a catalyst to the requirements of FBCS is the attachment of perfluoroalkyl substituents to its ligand system.<sup>1a,3,4</sup> In our search for new ways of rendering ionic catalysts compatible with FBCS, we decided to investigate the perfluoroalkyl- substitution of a weakly-coordinating anion, instead of substituting a coordinated ligand.<sup>5</sup> The major advantage of this approach is the absence of interference of the perfluoroalkyl- substitution with the properties of the often very carefully optimised set of spectator ligands. Furthermore, this approach offers the possibility of making a broad range of catalysts available for use in FBCS by developing a single fluorous anion. Another advantage is the stabilisation of the anion by the electron withdrawing fluorinated alkyl groups, whereas in strongly-coordinated ligands this effect is often disadvantageous and requires insulating spacers to prevent a negative influence on the catalytic activity.<sup>1a</sup>

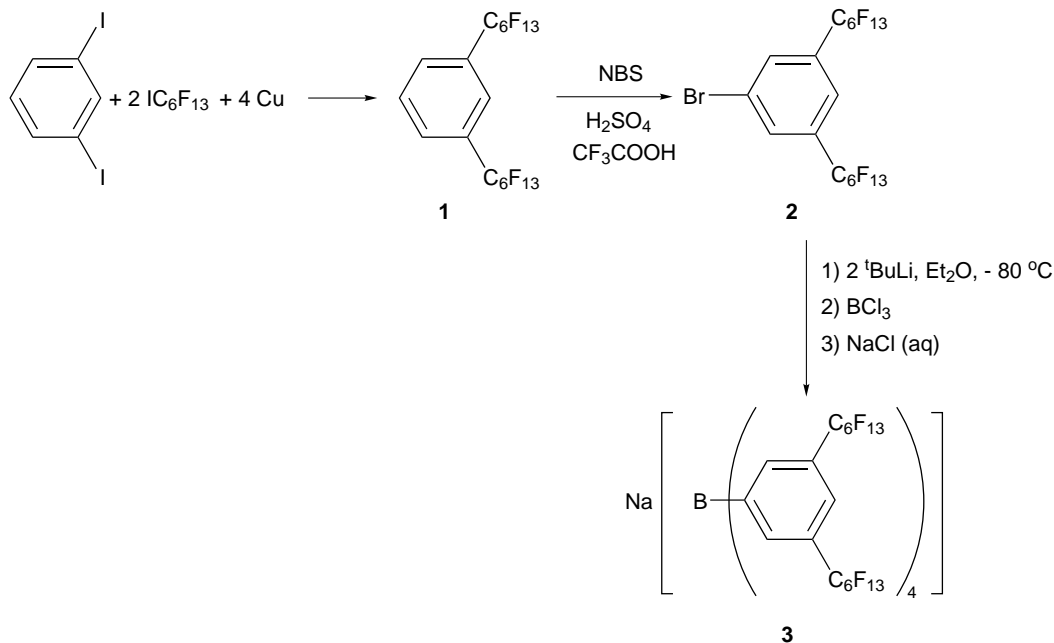
As catalytically relevant tetrakis{3,5-bis(trifluoromethyl)phenyl}borate (TFPB)<sup>6</sup> is known to increase the solubility of metal complexes in  $scCO_2$ ,<sup>7</sup> we set out to prepare a related anion with a significantly increased proportion of fluorine. Empirically, approximately 60 wt% of fluorine is required to achieve preferential solubility of a compound in the fluorous phase of a fluorous biphasic solvent system.<sup>1a,4</sup> When charge separation is neglected, this implies for a typical catalyst such as  $[Rh(L_2)(COD)]X$ , in which  $L_2$  is a diphosphine with a molecular weight up to ca 400, e.g. dimethyl-phospholanobenzene (Me-DuPhos) and X represents the fluorous tetraphenylborate anion, a requirement of at least 70 wt% of fluorine in the anion. Therefore, we decided to replace the trifluoromethyl groups in TFPB with perfluorohexyl groups (Scheme 1), yielding a tetraphenylborate with the desired level of fluorous character.

Using copper-mediated cross coupling,<sup>8</sup> 1,3-bis(perfluorohexyl)benzene (**1**) was prepared from 1,3-diodobenzene and a slight excess of  $IC_6F_{13}$ .<sup>9</sup> The relatively mild conditions employed here, yield the desired product in 83% yield, with only the 1,3-product being observed. This is in contrast to the previously described synthesis of 1,3-bis(perfluorohexyl)benzene, in which **1** was isolated as an isomerisation product in the synthesis of 1,2-bis(perfluorohexyl)benzene.<sup>10</sup>

Electrophilic aromatic bromination of **1** is complicated by the presence of the strongly electron withdrawing perfluorohexyl substituents. The use of a powerful bromination mixture, NBS/trifluoroacetic acid/sulphuric acid,<sup>11</sup> resulted, after optimisation of reaction

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**Scheme 1.** Synthesis of sodium tetrakis{3,5-bis(perfluorohexyl)phenyl} borate.

conditions, in a mixture of 3,5-bis(perfluorohexyl)-bromobenzene (**2**) and unreacted **1** (4:1 molar ratio, 54% non isolated yield of **2**).<sup>12</sup> Since the separation of **1** and **2** was difficult, the mixture was used without further purification.

Reaction of 3,5-bis(trifluoromethyl)bromobenzene with magnesium, followed by coupling with a boron reagent, is the preferred way of preparing TFPB.<sup>13</sup> As **2** could not be converted into the corresponding Grignard, the use of *tert*-butyllithium was explored. **2** was reacted with 2 equiv. of <sup>t</sup>BuLi in Et<sub>2</sub>O at -80°C, followed by the addition of BCl<sub>3</sub> to the aryllithium intermediate in situ (**Caution:** perfluoroalkyllithium compounds are potentially explosive and should not be isolated or warmed to room temperature).<sup>13</sup> Work-up with brine yielded the desired sodium tetrakis{3,5-bis(perfluorohexyl)phenyl}borate (**3**) as a spectroscopically and analytically pure compound.<sup>14</sup> The <sup>11</sup>B NMR spectrum is especially indicative of the formation of **3**, as the observed resonance corresponds well with those observed for tetraarylbates.<sup>5,15</sup>

The sodium salt **3** proved soluble in perfluorinated butyltetrahydrofuran (FC-75),<sup>16</sup> which demonstrates the high fluorophilicity of this salt despite the presence of a highly positively charged sodium ion. Stabilisation of such a cation in solution could in principle take place through interaction with the anion or solvation. <sup>1</sup>H and <sup>19</sup>F NMR analysis of **3** in FC-75 showed no indication for interaction of the sodium with either the phenyl groups or the perfluorohexyl groups of the anion.<sup>17</sup> As FC-75 contains an ether function, this appears to solvate the cation. Addition of 12-crown-4 (1.5 equiv.) to the solution did not result in any changes in the chemical shifts (<sup>1</sup>H, <sup>11</sup>B and <sup>19</sup>F NMR) of the anion, which corresponds with the above interpretation.

As we have previously observed that transition-metal complexes of related perfluoroalkylated tetraphenylborates are more soluble in apolar solvents in comparison with their corresponding sodium salts,<sup>5</sup> the tetrakis{3,5-bis(perfluorohexyl)phenyl}borate appears to offer significant potential in FBCS and possibly for catalysis in supercritical solvents as well.<sup>7</sup> Studies directed at using this anion in FBCS are currently underway.

In summary, using existing synthetic procedures, new and highly fluorinated sodium tetrakis{3,5-bis(perfluorohexyl)phenyl}borate has been prepared, which shows substantial solubility in the perfluorinated solvent FC-75. At 71 wt% of fluorine, it will introduce a fluorous character which is likely to be sufficient to render cationic transition-metal catalysts compatible with fluorous biphasic recycling techniques.

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- A mixture of 121 mmol of copper powder, 56.3 mmol  $\text{IC}_6\text{F}_{13}$ , 21.4 mmol of 1,3-diiodobenzene, 4.1 mmol of 2,2'-bipyridine, 15 mL of DMSO and 32 mL of  $\text{C}_6\text{F}_6$  was stirred at 50°C for 6 days. After addition of  $\text{H}_2\text{O}$  (50 mL) the mixture was extracted with  $\text{CH}_2\text{Cl}_2$  (2×50 mL) and  $\text{C}_6\text{F}_6$  (5 mL) After removal of all volatiles, the residue was taken up in acetone (50 mL) and extracted with FC-72 (2×20 mL). Drying in vacuo yielded 12.66 g (83 %) of a light yellow oil.  $^1\text{H}$  NMR ( $\text{CDCl}_3$ : $\text{C}_6\text{F}_6$ , 1:1):  $\delta$  7.88 (d,  $J=7.2$  Hz, 2H), 7.87 (s, 1H), 7.76 (t,  $J=7.2$  Hz, 1H).  $^{13}\text{C}\{^{19}\text{F}\}$  ( $\text{CDCl}_3$ : $\text{C}_6\text{F}_6$ , 1:1):  $\delta$  130.5 (s), 130.4 (d,  $^1J_{\text{C,H}}=165.0$  Hz), 129.2 (d,  $^1J_{\text{C,H}}=165.8$  Hz), 125.8 (d,  $^1J_{\text{C,H}}=158.5$  Hz), 119.1 ( $\text{CF}_3$ ), 115.5 ( $\text{CF}_2$ ), 111.5 ( $\text{CF}_2$ ), 111.0 ( $\text{CF}_2$ ), 110.6 ( $\text{CF}_2$ ), 108.8 ( $\text{CF}_2$ ).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ : $\text{C}_6\text{F}_6$ , 1:1):  $\delta$  -93.5 (m, 3F), -123.6 (m, 2F), -133.6 (m, 2F), -134.1 (m, 2F), -135.0 (m, 2F), -138.5 (m, 2F). Anal. calcd for  $\text{C}_{18}\text{H}_4\text{F}_{26}$ : C, 30.27; H, 0.56. Found: C, 30.08; H 0.49.
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- To a mixture consisting of **2** and **1** (0.83 g, molar ratio 83:17) containing 0.88 mmol of **2** and  $\text{Et}_2\text{O}$  (50 mL) was added  $t\text{-BuLi}$  (1.2 mL, 1.5 M in pentane, 1.8 mmol) at -78°C followed by  $\text{BCl}_3$  (0.17 mL, 1.0 M in hexane, 0.17 mmol) after 60 min. After warming to room temperature, the mixture was poured into  $\text{H}_2\text{O}$  (50 mL) and the water layer saturated with NaCl. After extraction with  $\text{Et}_2\text{O}$  (3×25 mL), drying over  $\text{MgSO}_4$  and removal of all volatiles, a residue was obtained which was taken up in FC-72 (2 mL) and extracted with acetone (5 mL). Evaporation of acetone yielded 0.29 g (46 %) of a light-green oil.  $^1\text{H}$  NMR (acetone- $d_6$ ):  $\delta$  7.76 (s, 8H,  $\text{Ar}_o$ ), 7.59 (s, 4H,  $\text{Ar}_p$ ).  $^{13}\text{C}\{^{19}\text{F}\}$  (acetone- $d_6$ ):  $\delta$  162.7 (q,  $\text{Ar-B}$ ,  $^1J_{\text{B,C}}=50.2$  Hz), 130.4 (d,  $\text{Ar}_o$ ,  $^1J_{\text{C,H}}=159.2$  Hz), 129.2 (s,  $\text{Ar}_m$ ), 122.3 (d,  $\text{Ar}_p$ ,  $^1J_{\text{C,H}}=165.4$  Hz), 120.5 ( $\text{CF}_3$ ), 117.7 ( $\text{CF}_2$ ), 113.0 ( $\text{CF}_2$ ), 112.6 ( $\text{CF}_2$ ), 112.1 ( $\text{CF}_2$ ), 110.6 ( $\text{CF}_2$ ).  $^{11}\text{B}\{^1\text{H}\}$  NMR (acetone- $d_6$ ):  $\delta$  -11.9 (s,  $^1J_{\text{B,C}}=49.4$  Hz).  $^{19}\text{F}$  NMR (acetone- $d_6$ ):  $\delta$  -88.6 (m, 3F), -118.2 (m, 2F), -128.5 (m, 2F), -129.0 (m, 2F), -129.4 (m, 2F), -129.9 (m, 2F), -133.5 (m, 2F). Anal. calcd for  $\text{C}_{72}\text{H}_{12}\text{BF}_{104}\text{Na}$ : C, 27.55; H, 0.43; F, 70.81. Found: C, 27.28; H, 0.52; F, 70.32.
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- Using gravimetric methods, the solubility of **3** in FC-75 was determined to be 37 mmol per L of solvent at 25°C.
- 3**:  $^1\text{H}$  NMR (FC-75):  $\delta$  7.72 (s, 8H,  $\text{Ar}_o$ ), 7.47 (s, 4H,  $\text{Ar}_p$ ).  $^{11}\text{B}$  NMR (FC-75):  $\delta$  -12.9 (s). **3**+12-crown-4 (1.5 equiv.):  $^1\text{H}$  NMR (FC-75):  $\delta$  7.65 (s, 8H,  $\text{Ar}_o$ ), 7.44 (s, 4H,  $\text{Ar}_p$ ), 3.28 (s, 16 H, 12-crown-4).  $^{11}\text{B}$  NMR (FC-75):  $\delta$  -12.9 (s). Spectra were externally referenced against acetone- $d_6$  ( $^1\text{H}$  NMR) and  $\text{BF}_3\cdot\text{Et}_2\text{O}$  ( $^{11}\text{B}$  NMR) by using sealed capillaries.